

ASSEMBLY INSTRUCTIONS

ENVIROSAC OVERHAUL FRAME

KIT INCLUDES:

- **4 - Upright Pieces with Caps (A)**
PVC, SCH40, 2" Diam., 50" Long (Cap - 2").
- **4 - Bottom Pieces (B)**
PVC, SCH40, 2" Diam., 28" Long.
- **4 - Elbow Joints (C)**
PVC, SCH40, 2" Diam. (Attached to B).
- **1 - Cross Socket (D)**
PVC, SCH40, 2" Diam.
- **4 - 4" Bolt & Nut**
For 2 holes drilled in each upright at 27.5" and 46.5" off of ground (use lower hole for MED. Bag; use upper hole for LG RM Bag).
- **1 - Can of Pipe Cement**



ASSEMBLY STEPS:

1. Empty contents of box. Verify all required parts are present.
2. Glue 4 bottom pieces (B) into cross piece (D) with elbow (C) facing up at ends.
3. Glue 4 upright pieces (A) into bottom elbows (C).
4. Thread four bolts in upper wholes in each upright. If using medium bag, thread in lower holes.
5. Place nuts on ends of bolts and tighten.

HOW TO USE:

1. Place on a level area that is easily accessible for vehicles.
2. Place frame down on ground. Ensure all four bottom pieces are supported.
3. Place thick plywood sheet or pallet on top of the bottom pieces.
4. Place bag in center of frame and hook **thin** straps over the top of bolts on each frame corner.
5. Ensure bag is completely open by pushing open all corners and folds.
6. Have ready mix operators back up trucks so ends of chutes are positioned in the center of bag.
7. Wash out using normal procedure. *Do not over fill.*

HOW TO MOVE:

1. Allow time for material to dry.
2. Connect a lifting harness to all four of the **thick** corner straps.
3. Remove slack, tighten and secure the connection.
4. Loosen the **thin** support straps from four upright frame pieces.
5. Dispose of the Enviro-Sac™ Bag in a safe manner. Follow BMPs and appropriate regulations for concrete waste. **WARNING! Do not stand under or near bag when being moved.**

